On the safe side.



Total protection for you Complete solutions from us

In our daily lives, we all want to feel secure. But in today's world, threats to that safety are all around us. That's why it's sensible to take extra precautions – such as installing the right type of security glass.

Government offices, transport terminals, schools, shopping centres, banks, museums, hospitals, embassies and the like all need added protection against various forms of malicious attack. Making the right choice to provide appropriate protection is a major concern. For high security environments, regulations do not always specify the required security glass solutions.

Instead, it is the responsibility of those involved in the design, specification and building management chain – architects, owners, insurers and system providers – to determine potential risks and ensure that suitable and effective levels of protection are in place.





Three main types of risk need to be considered:

- Physical attack (planned attacks and opportunistic damage such as intrusion and theft)
- Ballistic impact (firearms of various calibres, including handguns, rifles, and shotguns)
- Explosion impact (satchel, car bombs or gas accidents).

Each attack scenario is unique, requiring evaluation of potential risks and threats for appropriate protection.

Five key questions should be asked when trying to choose the most suitable solution:

- What is to be protected?
- What is the extent of the possible and probable threats?
- What are the consequences of not providing adequate protection against the risk?
- What could be lost or damaged?
- What type and level of safety glazing is needed as additional protection assurance?

Our range of high security glasses have every eventuality covered. Vetrotech offers customized solutions for internal and external applications in a building, that conform to the highest levels of security protection, as defined by European standards (EN) for high security glass.



Attack

Provides protection from vandals trying to destroy property using rocks, stones and projectiles.

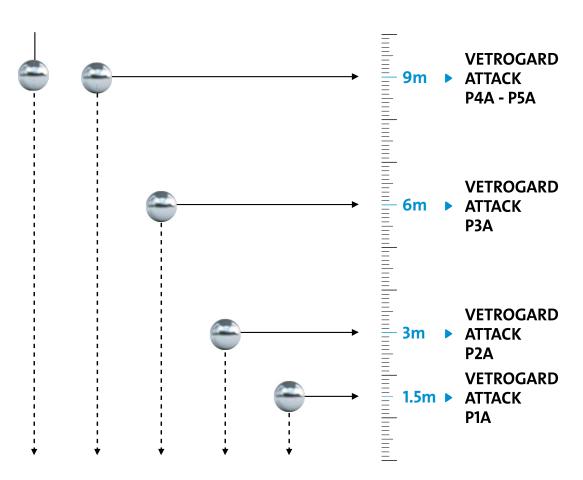
The ball-drop test*

A 4.1kg steel ball of 100mm diameter is 3 times dropped on the glass (3x3 balls for P5A). The glass must not allow the steel ball to penetrate through it.

Why

To verify whether the glass can withstand high-impact from heavy objects that can shatter it, as per international norms.







Attack

Provides protection from intruders trying to break in using axes and hammers.

The axe test*

An axe is used to make a square opening of 400mm x 400mm on the glass. The number of hits required to make this opening is counted.

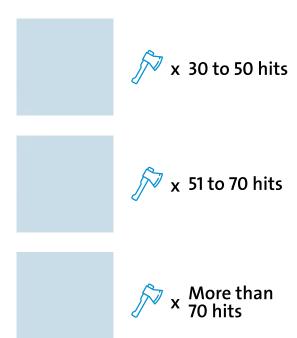
Why

To verify whether the glass can withstand high-impact from heavy objects that can shatter it, as per international norms.





No. of axe hits the glass can withstand





Bullet

Provides protection from the bullets fired from handguns or rifles.

The ballistic test*

- 3 bullets are shot at the glass from a distance of 5m (for handguns) or 10m (for rifles).
- There must be no perforation of the glass by the bullet.

Why

Level of

Protection

Type of

Ammunition

BR 1

0.22mm

BR 2

9_{mm}

Luger

BR 3

.357

Magnum

BR 4

.44 REM

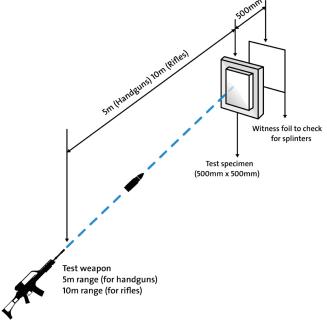
Magnum

BR 5

45mm

To verify whether the glass can withstand high-impact from bullets without shattering or perforating it, as per international norms.







Blast

Provides protection from the shockwaves and flying projectiles resulting from an explosion.

The shock tube test*

The glass is subjected to blast overpressure in this test. At the end of the test, there should not be any 'see-through' opening on the glass.

Why

To verify whether the glass can absorb the shockwaves from explosions without shattering, as per international norms.



Equivalent TNT quantity









Class		sure ding	Positive specific impulse	Time
(EN 13541)	Pr (l	kPa)	kPa milliseconds impulse	milli- seconds
ER 1	>50	<100	370-900	≥20
ER 2	>100	<150	900-1500	≥20
ER 3	>150	<200	1500-2200	≥20
ER 4	>200	<250	2200-3200	≥20

Available in two variants



Non-Splintering (NS)

No fragmentation of the last pane rear face of the test piece.



Splintering (S)

The last pane rear face is fragmented, is broken or splinters of the glass are detached from the test piece.

A project with high security glass solutions?

In addition to meeting regulatory requirements, our glazing systems come with independent certifications attesting to the resistance of each individual component — including the glass, frame, and environment-specific elements — in accordance with performance standards set by EN 1630 and EN 1523, ensuring the reliability of the complete solution. To help you find the right solution, the following information is Important:

1. What threat(s) are the glazing system to provide resistance against?



Attack resistance



Blast resistance



Ballistic resistance



Additionnal fire resistance required

7. In what type of frame should the glazing be integrated?

High Security glazings are tested in 3 types of frames:

Timber	Stee
Aluminium	

8- What is the maximum thickness being sought for the glass in its frame? (in mm)

2. What level(s) of resistance should it provide?



Attack resistance: EN 356B P6B to P8B: increased protection against attacks.



Bullet resistance: EN 1063 BR1 to BR7: protection against different weapons and calibres: rifles, automatic pistols, revolvers, and assault rifles. SG1/SG2: specific to shotguns.



Blast resistance: EN 13541 ER1 to ER4: blast resistance increases with the amount of explosive material used in the test.

Additional questions

9 - Should the system have additional properties?

For example, to accommodate screen printing or an integrated blind, or protection from electromagnetic radiation or have an integrated alarm?...

10- Are there thermal (W/m².K) **or acoustic** (dB) **performance requirements?**

3. What level of performance is being sought?

S: with glass shards on the opposite side from the impact **NS:** without glass shards on the opposite side from the impact

4. For what application is the system intended?

Door Facade
Partition Floor
Window Skylight

5. Is the glass element placed indoors? Outdoors?

Indoor Outdoor

6. What dimensions are being sought?

(width x height in mm)

Your contact details:			
Company	:		
First name	e / Surname:		
Address:			
Phone:			
Mobile Ph	one:		
E-mail:			

To be returned completed to your usual Vetrotech contact.



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For more information, please visit **www.vetrotech.com**

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